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## Spanish researchers develop nanofluid to improve efficiency of CSP plants

Researchers at Spain's Universitat Jaume I (UJI) have developed a new nanofluid with higher thermal conductivity over currently ones being used. The nanofluid could replace existing heat transfer fluids (HTF) currently used in Concentrated Solar Power plants to increase their performance.

The patented nanofluid is made out of the same base fluid currently used in CSP plants with the addition of carbon nanoparticles and other additives to stabilize the mix. It has been developed by the Multiphase Fluids research group at the UJI who claims it is the first capable of working at high temperatures (up to 400°C), and it offers enhanced thermal conductivity properties (an increase of up to 30%) of existing heat transfer fluids.

CSP plants could replace the current HTF with this new nanofluid without remodeling the infrastructure nor replacing valves or pumps. Another key point is the cost for the nanofluid which would be almost the same as the traditional ones based in diphenyl/diphenyl oxide.

This new achievement could lead to an increase in the efficiency of parabolic trough plants that makes intensive use of this kind of HTF.

This progress has important applications in other sectors such as chemical, petrochemical and energy, thus becoming a useful technology in all industrial applications using heat transfer systems such as solar power plants, nuclear power plants, combined-cycle power plants and heating, among other.

The heat exchange fluid for high temperature applications that has been patented also has the advantage that it does not compromise other relevant variables, such as the stability of the fluid at high temperatures. This characteristic allows it to be used in current facilities, without the need for any changes to be made to infrastructures in order to adapt them. The cost of this new nanofluid (to which nanoparticles are added in order to enhance and improve heat conductivity) is similar to that of the base fluid, since both the nanoparticles and the stabilizers used are inexpensive. All these features make it suitable for industrial applications that employ heat transmission/exchange systems. The lecturer of Fluids Mechanics at the UJI, José Enrique Juliá Bovalar, explains that, after testing the thermal properties of the nanofluid and patenting this new technology, the research group has started the phase of searching industrial partners either to transfer the nanofluid over to them or with whom applications can be jointly researched and developed.

Heat exchange fluids are fluids used to transport heat in a number of industrial applications. These fluids are employed to transport energy in the form of heat from the point where the heat is generated (burners, cores of nuclear reactor, solar farms, etc.) to the system that is going to use it (thermal storage systems, steam generators, chemical reactors, etc.).

The most widely used thermal fluids are water, ethylene glycol, thermal oils and molten salts. One characteristic that is common to all of them, according to Juliá, is "their low thermal conductivity, which is what limits the efficiency of the heat exchange systems that use them. The technology that we have developed at the UJI overcomes these limitations and increases the thermal conductivity by adding an exact proportion of nanoparticles consisting on carbon and other additives to the base fluid (diphenyl/diphenyl oxide), while maintaining the original range of operating temperatures of the base fluid, which can range from 15°C to 400°C". In this way, it becomes possible to obtain increases of up to 30% in the thermal conductivity of the base fluid. All this is achieved without compromising the stability of the fluid and with a moderate increase in its viscosity, which means that it does not give rise to any problems with pumping, the precipitation of nanoparticles or the obstruction of conduits.

Finally, Juliá notes that the method employed to produce the nanofluid is easily scalable to the industrial level, since it is not necessary to make significant changes at the facility where the base fluid is used. In addition, the nanofluid developed is based on a heat transfer oil (diphenyl / diphenyl oxide) that is widely used in industry, and it does not increase costs because both the nanoparticles and the stabilizers used are abundant, readily accessible and inexpensive.